

Used equipment

For sale by Intercem

1 pre-owned 12 spouts packing machine

I01003

On offer: a pre-owned 12 spouts roto packing machine including bag discharge conveyors from Haver & Boecker, a high quality German supplier. The packing plant could be completed with new and used items on demand. Additional customized solutions (e.g. refurbishing, detail engineering) are available on demand.

Technical specification:

- supplier: Haver & Boecker, Germany
- type: 12 RS MEC 2 - N
- build in: 1994
- capacity: 4000 bags / h, bag size 25 kg
3000 bags / h, bag size 50 kg
- bag placer: Radimat (Bags on roll)
- motor: 500 V; 50 Hz

If interested, please contact:

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Intercem Engineering is a leading company for the supply of pre-owned and new equipment and services for the cement industry. Turn key plants are designed as combination of used and (where necessary) new equipment. A top notch team of engineers also provides comprehensive engineering of the technology and design of complete new production lines. The component described above could be implemented in a comprehensive solution upon demand.



Roto packer 12

Bag cleaning

Weigh bridge

Bag discharge





1 Rotation drive: Gear motor with frequency converter

motor output: 2.20 kW

- 1 Residual emptying device
- 1 Spillage rejecting flap
- 1 Server MEC II - 20 + N

The used existing SERVER has to be sent to HAVER & BOECKER by customer in time of order to allow the installation of the SERVER into new operator panel.

- 1 Bag discharge belt conveyor

center distance: 1300 mm

drive: 1.50 kW

required dedusting air quantity: 1500 m³/h



Bag discharge belt conveyor

- 1 Manual height adjusting device
- 1 Bag pile-up control
- 1 Bag directing belt conveyor drive: 1.10 kW

1 Bag cleaning station
dedusting air quantity: 4000 m³/h



Bag cleaning station

- 1 Acceleration conveyor
drive: 1.10 kW
- 1 Interface for remote adjustment
- 1 Bag rejecting device (telescopic-design) for removal of broken bags and bags below the target.
belt drive: 1.10 kW
telescopic drive: 1.50 kW
dedusting air quantity: 500 m³/h
- 1 Check weigher
belt drive: 0.75 kW



Check weigher

Not included in the scope of supply!

1. Screws under the bag discharge line and dust collector bin.
2. Roll holder for "Radimat" bag placer.
3. Dust collector bin under the packing machine.
4. All Cabinets.
5. Bag cleaning fan for bag cleaner.
6. Rewinding of motors to 400 V if required.